

Engineering Bulletin

Function Setting: Signal Code

Please note that this is a 2 part procedure. Program the indoor unit first followed by the remote control.

Step 1)

To enter the Function Setting Mode, press the FAN button and SET TEMP simultaneously, press the RESET button to enter the function setting mode.

Step 2)

To select the Function Number and Setting Value:

- 1) Press the SET TEMP buttons to select the function number. (Press the MODE button to switch between the left and right digits.)
- 2) Press the FAN button to proceed to setting the value. (Press the FAN button again to return to the function number selection.
- 3) Press the SET TEMP buttons to select the setting value. (Press the MODE button to switch between the left & right digits.
- 4) Press the TIMER MODE button, and START/STOP button, in the order listed to confirm the settings.
- 5) Press the RESET button to cancel the function setting mode.

Wireless remote controller signal code:
Change the indoor unit signal code, depending on the wireless remote controllers. (* Factory setting)

Setting description	Function number	Setting value
* A	44	00
B		01
C		02
D		03



On step 2, be sure to change the function setting to "44" Where it prompts to change the setting value, change to setting value "01" for B, "02" for C, etc.

Step 3)

To select the signal code on the remote be sure the remote is off first, then press and hold down the 'Mode' button until a letter appears. Once a specific code is matched to indoor, (A,B,C,D) press the 'Mode' button once to lock it in.

Step 4)

Reset power to entire system for 2 minutes and reapply power. Evaporators are now coded.

*Please note that this function is best suited for installations where the evaporators are installed side by side of another.