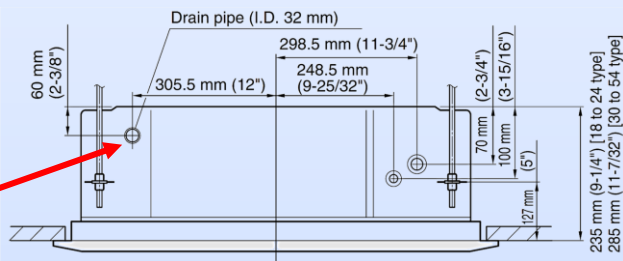
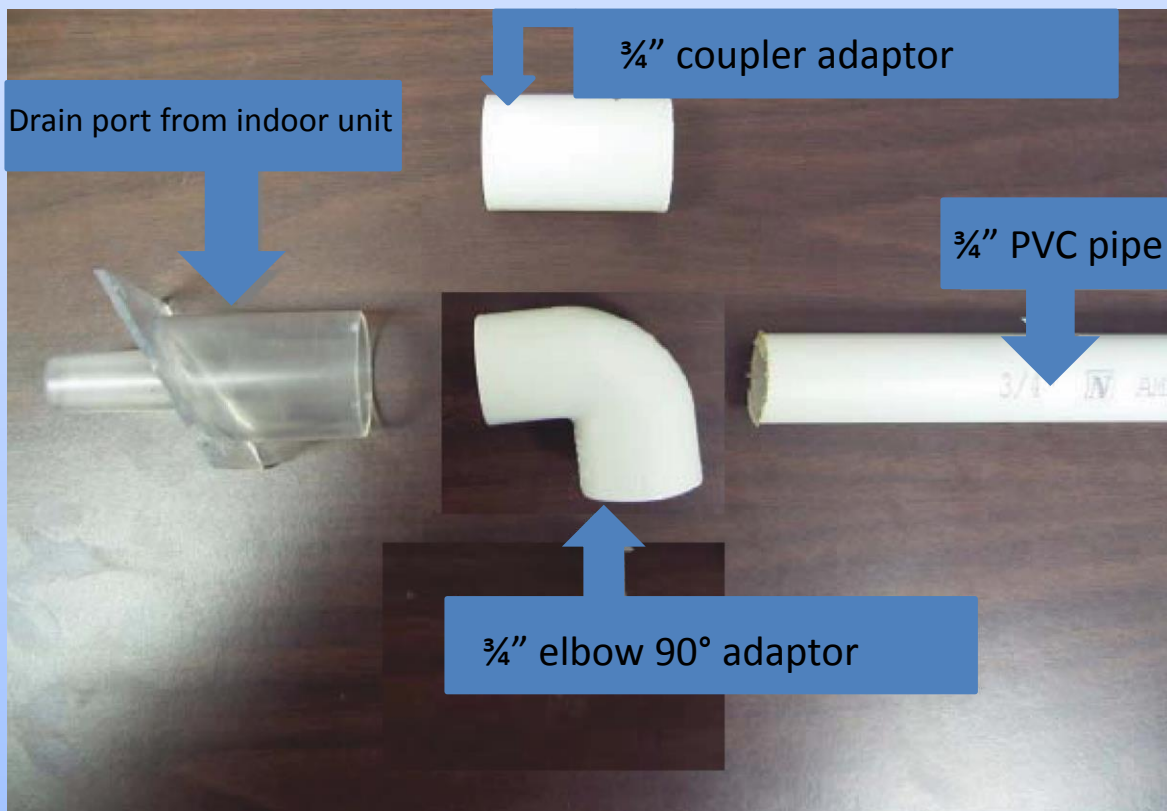


## Cassette Type Drain Line Installation

Model: AUU18, 24, 36, 42RCLX



1 1/4" Drain line port from cassette unit



## ***Cassette Type Drain Line Installation***

***Model: AUU18, 24, 36, 42RCLX***



With sandpaper, sand down the inner surface of the drain port.



With sandpaper, sand down the outer surface of the chosen pipe to be connected to the drain port.



Make sure the adaptor fits into the drain port, after sanding down both components.

## Cassette Type Drain Line Installation

Model: AUU18, 24, 36, 42RCLX



Clean the pipes and apply the PVC primer to the outer surface of the drain port, immediately after, apply the PVC cement.

Insert the adaptor into the drain port.



Let the cement dry up and test the fittings for leaks.  
Follow the same procedure for any additional pipes that may need to be added to the adaptor.