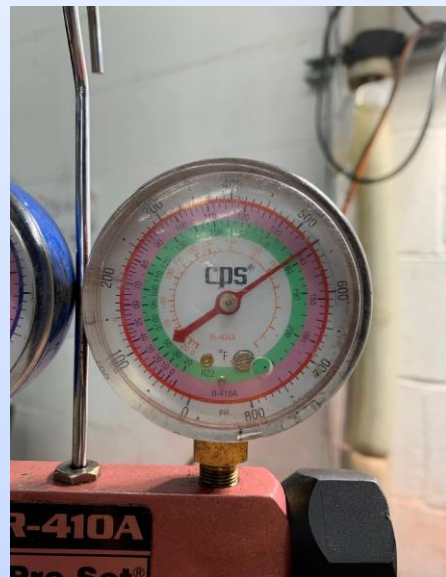


Pressurization/Evacuation Procedures

Pressurization

1. Tighten flare nuts to the appropriate torque setting as described in the installation manual
2. Before pressurizing, make sure all refrigerant has been recovered from the system.
3. Pressurize the system with nitrogen between 500 and 600 psig. (Do not use any gas other than nitrogen to pressurize the system.)
4. Let the unit stand for a period of 24 hours without any pressure drop.



Evacuation

1. Pull a vacuum on the line sets at or below 500 microns.
2. Let the unit stand in a vacuum for at least 30 minutes. The vacuum should not rise more than 50 microns during the 30 minute span.

