

WARNING

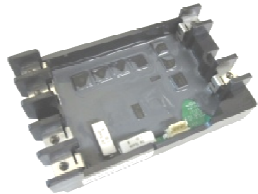
INSTALLATION INSTRUCTIONS

Included in this KIT H:

K0700095047 Screw M4 L16 – 2pcs.

K0000036795 Heat Sink Grease 1pc.

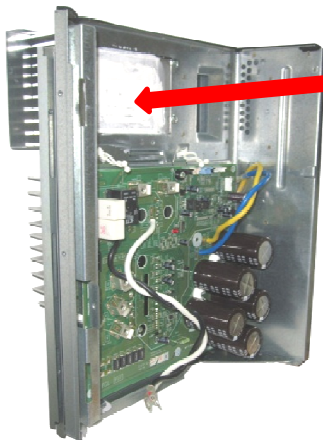
K9700551010 Pink Insulation Sheet



ACTPM



Apply Heat Sink Grease to Back of ACTPM

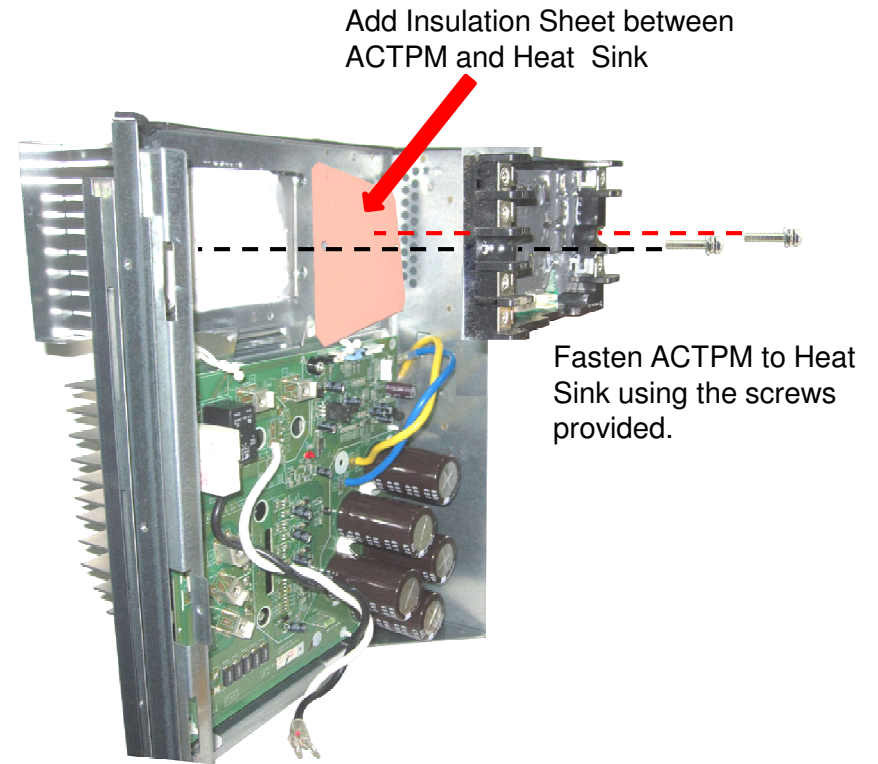


Apply Heat Sink Grease to Heat Sink

ACTPM, IPM, INVERTER CONTROL PCB and DIODE BRIDGE must have the grease spread on and fastened to the heat sink with the enclosed screws.

Applies to this part number :

PART#	DESCRIPTION	TYPE#
K9708590004	ACTPM	PM-703BSG



Add Insulation Sheet between ACTPM and Heat Sink

Fasten ACTPM to Heat Sink using the screws provided.



**Mounted ACTPM.
WIRE CONNECTIONS NOT SHOWN**

