



Service Tips

Technician Troubleshooting Checklist

Common Questions

- 1. What are the correct model/s and serial number/s?
- 2. Do you have a case file number?
- 3. What is the nature of the problem you are having?
- 4. Do you have an Inverter model?
- 5. Are you getting any error codes?
- 6. What error codes are you getting? (please refer to our troubleshooting guides)
- 7. Please have a quality mega meter (5megs minimum) as well as a diode reader ()
- 8. Please verify all wiring is correctly installed per Fujitsu installation manual.
- 9. Please verify copper line sets are installed and wrapped according to Fujitsu install manual.
- 10. Please verify drain line is pitched downward (gravity)
- 11. Please verity if there is a condensate pump installed?
- 12. Please verify proper distances for indoor unit and outdoor unit (Installation manual)
- 13. Are you using a wireless remote or wired-in remote? Model of remote being used?
- 14. Are all coils (evaporator & condenser) and filters (primary & plasma) clean?
- 15. Have you been to our portal website?

Electrical Questions

- What is the voltage of the unit you are working on? Is it 115V? Or 208/230V?
- Is there a dedicated line from main electrical panel to outdoor disconnect?
- 3. Are you using 14/3 AWG wire? (Refer to Fujitsu Installation manual)
- 4. Are you wired from outdoor unit to indoor unit, Fujitsu recommends color coding or numerical sequence.
- 5. Are there any wire nuts, junction boxes, condensate pumps being used? (Main causes for serial signal error codes) Please refer to troubleshooting guide for remaining codes.
- 6. Have you checked for any crossed wires (between indoor and outdoor)
- 7. Is there an emergency/safety switch wired in line with the indoor unit (3 pole single throw switch)
- 8. NEC codes requires switch in eye sight of indoor unit as well as local codes)
- 9. Please check Diode Bridge
- 10. Please check Active filter module
- 11. Please check IPM- Inverter power module (Questions 8,9,10 refer to Engineering Bulletins)

Refrigerant Questions

- 1. What are the room dimensions?
- 2. Was the system leak checked?
- Was there nitrogen used when leak checked?`
- 4. How much nitrogen was used to leak check?
- 5. How much of a vacuum was pulled?
- 6. Did you use our load calculator?
- 7. Was a load calculation done for each room?
- 8. What is the total load calculation you came up for each room?

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