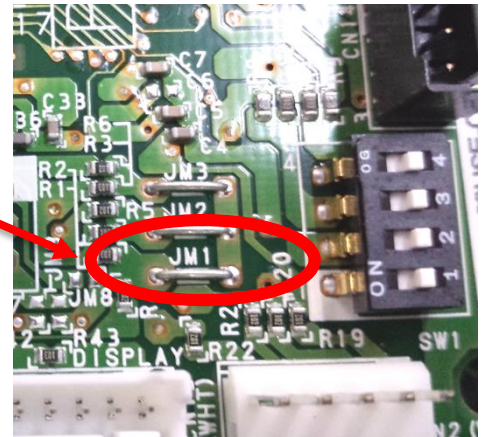


## Vertical Installation OF 'ARU' Units

When system is installed vertical the JM1 jumper on the control board must be cut to disable the condensate pump



Be sure to move the drain cap and use the gravity drain. Use the drain hose and clamps that comes with the unit. Do not use glue at the outlet of the drain pan.



When installing ARU units in the vertical positions you will need to perform the following functions settings for proper operation

- Static Pressure
- Cooling Room temperature Correction
- Heating Room Temperature Correction

\*Please refer to installation manual for full installation instructions and function settings.